

# METAL CRAFT INDUSTRIES UK LTD

## SUB-CONTRACTING SERVICES



The one-stop shop for your  
entire fabrication needs!

**01933 440573**

sales@store-equipment.co.uk  
www.store-equipment.co.uk

# MODERN THINKING. MODERN MACHINERY.



## LASER CUTTING AND PROFILING

Our 4kw machine will cut up to 20mm in Mild Steel, 15mm in Stainless Steel and 10mm in Aluminium

Sheet size:  
3000mm x 1500mm

Rotolas Profiling and Tube  
Cutting up to 300mm  
diameter tube



## CNC PUNCHING

Sheet size: 2500mm x 1250mm  
Sheet thickness: Up to 8mm Aluminium  
Roller Beading; Roller Off-Set; Roller De-burring; Extrude & Tap

**These machines are fitted with latest sheet and product handling system to provide 'lights out' production facilities. All CNC controlled, they are fast and efficient, but more important, they produce a component that enhances your product.**



## CNC PRESS BRAKING

Our Press Braking machines include:

- Bystronic Xpert 100 CNC 6 Axis Robotic Brake Press Cell 2.5 metre
- Bystronic Xpert 150 CNC 9 Axis Press Brake 3 metre
- Edwards 100 CNC 8 Axis Press Brake 3 metre
- Edwards 100 CNC 6 Axis Press Brake 3 metre
- Edwards 30 CNC 6 Axis Press Brake 1.5 metre

**These machines have extended Daylight & Stroke dimensions for folding deeper sections, lifting aids and a large and varied catalogue of tooling.**

## CNC TUBE MANIPULATION

Capacity up to 60mm  
Diameter Stainless Steel

Full CNC operation

Typical 2.5D Centre Line  
Bend Radius

Mandrel Bending facility

## POWDER COATING

We have a box oven which can take items up to 4 metres deep by 2.4 metres wide by 2 metres high, as well as an automatic flow-line for smaller items.

With a wide range of coloured powders in stock, we can quickly turn around your powder coat work on Stainless Steel, Mild Steel or Aluminium.

***...and, of course, Fabrication – MIG and TIG Welding including on Aluminium, Brass and Copper***

**METAL  
CRAFT  
INDUSTRIES  
ARE ABLE  
TO OFFER A  
COMPLETE  
SUB-  
CONTRACT  
SERVICE**

Whether you require components in Stainless Steel, Mild Steel or Aluminium, we are the 'one-stop shop' for your entire fabrication needs.

We have a wide range of modern machinery and experienced staff with a wealth of knowledge and the in-house services we offer, which are all carried out at our Wellingborough factory, include:

**Laser Cutting & Profiling**

**CNC Punching**

**CNC Folding**

**CNC Tube Manipulation**

**Fabrication – MIG and TIG Welding**

**Mirror Polishing  
Stainless Steel**

**Powder Coating**

***...and much more!***

## **SERVICE AND CAPACITY LIST**

**Metal Craft Industries UK Ltd, established in 1973, can boast the following first-class services:**

- State of the Art Fabrication Facilities
- Stainless Steel and Aluminum Specialists
- Auto CAD Design and Development Facilities
- 3D Modeling

**Metal Craft Industries UK Ltd can offer you the following first-class machine capacity:**

Trumpf L3030 4kw Laser Cutting, (capacity sheet size 3000mm x 1500mm) - Lights Out  
Trumpf TruPunch 5000 FMC CNC Punch, (capacity sheet size 2500mm x 1250mm) - Lights Out  
Bystronic Xpert 100 CNC 6 Axis Robotic Brake Press Cell 2.5 Metre  
Bystronic Xpert 150 CNC 9 axis Brake Press Extended Daylight & Stroke. Lifting Aid. 3 Metre  
Edwards 100 CNC 8 axis Brake Press. 3 Metre  
Edwards 100 CNC 6 axis Brake Press Extended Daylight & Stroke. 3 Metre  
Edwards 30 CNC 6 axis Brake Press. 1.5 Metre  
Flow Drilling and Tapping  
CNC Sawing and Billeting  
CNC Rivet & Hank bush applicator (up to 16 mm)  
CNC Tube manipulation (typical 2.5D Centre Line Bend Radius)  
CNC Guillotines  
CNC Nutsert & PSM applicator  
Digital benders  
10 TIG and MIG Welding Bays  
Stud Welding  
Spot Welding facilities  
Grain Master - Graining sheet metal to standard grit levels  
Razamax Deburring  
Stainless Steel Polishing to mirror finish  
Powder Coating in our 4 Metre deep by 2.4 Metre wide by 2 Metre high box oven  
Powder Coating in our Automatic flow-line system  
Metal treatment Iron Phosphate conversion  
Anti-Bacterial Coating Process  
Nitrogen Generation for Laser Gasses

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entire fabrication needs!*

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