



ENGINEERING **SERVICES**



Contents INDUSTRIES

Articulated Measurement Arms

2D Field Of View Measurement 3D White Light Scanning

3D Optical Profiling

& Reverse Engineering

Roundness And Form.

Verification Artifacts

Custom Solutions.

Process Automation.

Roughness And Contour CMM Systems.

Tube And Bore Inspection

Instant 2D Profile Measurement .

Quality Management Software

Automotive.

Aerospace.

Packaging .. Electronics

MEASURING INSTRUMENTS Hand Tools. Height Gauges Tachometers, Strobosco Medical Devices. Force And Torque..... Precision Engineering. Portable Roughness An Thread Depth And Plug Linear Digital Measuring INDUSTRIAL METROLOGY Optical Shaft Measurement. Multi-Sensing CMMs

21

- ENGINEERING SERVIC Service, Calibration, Rep Training . Design And Developm 10 Contract Measurement Services Support Agreements LEAN ENTERPRISE **Computer Protection**
- Quality Points.. Lean Approaches Visual Communication. Workflow Solutions. Anti-Fatigue Matting, Floor Markings And Signage . 18 19 Training Solutions.. Symposium...... Hire Our Space OUR EMPLOYEES OUR PARTNERS

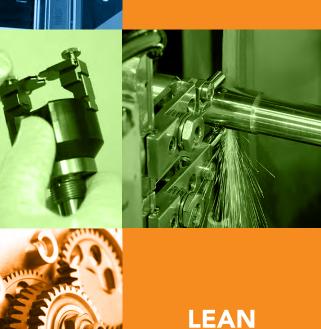
The Sempre Group

Creating value for our employees, our partners and our customers.

Values

INTEGRITY AND **TRUST** PASSION TO OUTPERFORM POSITIVITY AND ENJOYMENT LISTEN, CARE AND RESPECT **EXCELLENT CUSTOMER SERVICE GROW TOGETHER AS PARTNERS** ACCURACY, EXPERTISE AND RELIABILITY

Independently providing trusted products, services and solutions.



INDUSTRIAL

METROLOGY

ENTERPRISE

MEASURING

INSTRUMENTS

TheSempreGroup.com

INDUSTRIAL

SOFTWARE

	∠J
	26
opes & Data Loggers	27
d Contour Testers29	
Gauges	
g Systems	
CES	
pairs & Upgrades	
ent Services35	

..36 .37

. 39 40 41 .42

44 46 47



ENGINEERING SERVICES

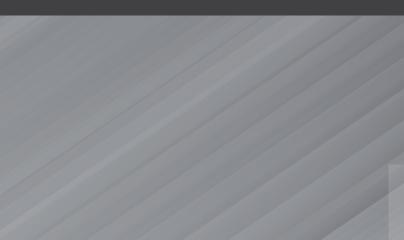
TRAINING DESIGN AND DEVELOPMENT SERVICES CONTRACT MEASUREMENT SERVICES SUPPORT AGREEMENTS



⁴⁴The communication from The Sempre Group was first class, I called regarding an issue with our machine, Hollie Flaherty was more than helpful in resolving the situation. Eric Newell was professional and knowledgeable throughout. We were taken aback by the willingness of Eric to assist, considering he was called here at the last minute it didn't seem a problem with him, he was in no hurry to get away, a very professional engineer. At this moment in time, there isn't much room for improvement. 5 stars.

Ian Goodwin Chief Inspector | MTS Precision | Bifold Group

SERVICE, CALIBRATION, REPAIRS & UPGRADES



SERVICE, CALIBRATION, **REPAIRS & UPGRADES**

Our team of skilled engineers are available for on-site service and calibration, to ensure the integrity and quality of your systems

Upgrades to Windows 10 available for Opticline, Micro-Vu and Windows 10 Form Testers

- > Calibration and servicing schedules to suit your business
- > Rapid response to your service needs
- > In house repairs laboratory
- > Assurance our team is always available and have the knowledge to help



GET THE MOST FROM YOUR MEASURING SYSTEM. YOU'VE MADE THE INVESTMENT, NOW MAKE IT WORK FOR YOU.

Invest in your team:

- Hands-on, practical training
- > Tailored to your industry and your products

We can offer training at your facilities or on-site at The Sempre Group.

- > Utilise your new and old machines
- Create measuring routines
- > Keep operators up-to-date with new techniques and capabilities
- Ability to troubleshoot measurement issues
- Improve production efficiency
- > Encourage focus on the integrity and quality of your products
- > Health and safety compliance

System options:

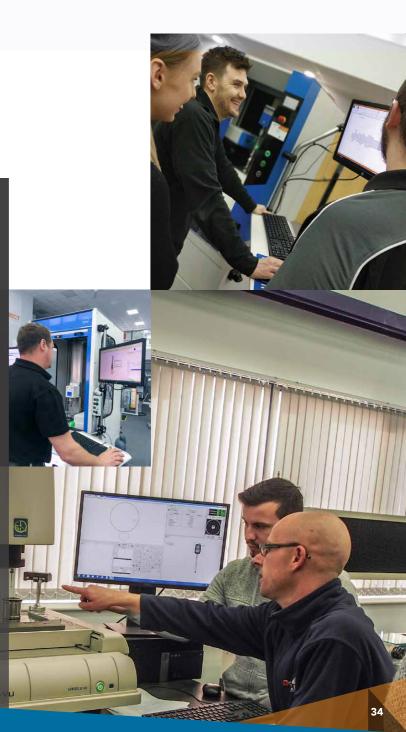
- > Micro-Vu
- Innovalia
- Opticline
- > Planar
- Optiscan
- Accuity
- > Roundscan
- TheSempreGroup.com

- > HighQA software
- > Prolink SPC software

Basic or advanced training, held over two or three days.

Need something bespoke? Let us know!

TRAINING



DESIGN AND DEVELOPMENT SERVICES

CONTRACT DESIGN AND PROGRAMMING

Support with:

- > Designing Jigs, Fixturing and Enclosures
- Programming your systems



OUR SCOPE



In House Capability:

- Full 3D CAD/CAE model and drawings using Solidworks
- Consultation quality management and shopfloor layout



 Over 120 years of combined experience in aerospace design, mechanical engineering, automotive engineering and quality

Delivering Customised Software Solutions:

- Bespoke automation
- Data analysis
- Neural networks
- Vision recognition

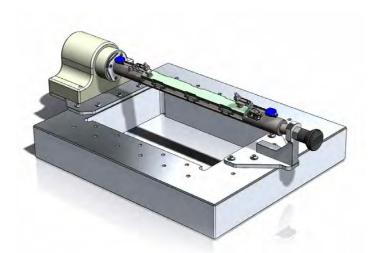
Let our team of skilled engineers do the hard work.

WE WILL DO MEASUREMENT AND INSPECTION REPORTS FOR YOU

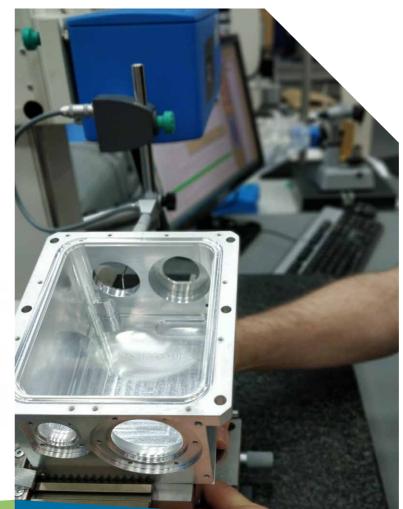
CONTRACT MEASUREMENT

Meeting Your Measurement Requirements:

- > On time and on budget
- Accurately
- > Detailed report provided







TheSempreGroup.com

CONTRACT MEASUREMENT SERVICES

Options include:

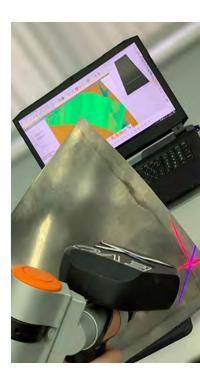
- > Initial sample inspection reports
- Single and batch inspection
- Reverse engineering
- > Offline part programming service
- Statistical reports (gauge R&R/ CP/ CPK)
- > Gauge, fixture design and verification
- > 2D and 3D scanning

OUR SCOPE



Equipment:

- Optical and Contact CMMs
- Optical Shaft Measurement
- Contour and Surface Finish
- > Form and Roundness
- Auto Ballooned Inspection Reports
- Fully Detailed Reporting and Analysis



SUPPORT AGREEMENTS

A service and maintenance agreement between you and The Sempre Group. We can provide different levels of support, according to your needs, to help provide peace of mind.

- **>** Telephone support
- Remote support (internet access required)
- Priority response (within 24 hours)
- Breakdown cover
- > Annual / 6 monthly / 3 monthly calibrations (including traceable calibration certificates)
- > HDD imaging

BENEFITS:

- > Fixed costs
- Priority response assurance and 24hr response time
- Security and protection
- > Improve: Efficiency, performance, protection
- > Reduce: Breakdowns, expenses, downtime

OPTIONS

PLATINUM

- > Annual service and calibration (including traceable calibration certificates)
- Telephone support
- > Remote support (internet access required)
- > HDD imaging
- > On-site breakdown visits
- > 24hr response time
- > Priority booking
- Breakdown and parts cover

- > Annual service and calibration (including traceable calibration certificates)
- Telephone support

GOLD

- > Remote support (internet access required)
- > HDD imaging
- On-site breakdown visits
- > 24hr response time
- Priority booking

SILVER

- > Annual service and calibration (including traceable calibration certificates)
- Telephone support
- Remote support (internet access required)
- > HDD imaging



LEAN ENTERPRISE

- COMPUTER PROTECTION
- QUALITY POINTS
- LEAN APPROACHES
- VISUAL COMMUNICATION
- WORKFLOW SOLUTIONS
- ANTI-FATIGUE MATTING,
- TRAINING SOLUTIONS
- SYMPOSIUM & HIRE OUR SPACE

5.0

⁴⁴I would like to share my gratitude to your company. Thank you so much for the speedy service and delivery, ensuring our order arrived in time to be installed before our customer visit; I am extremely grateful. As we develop the site we will be ordering more. Thanks very much.

Rebecca Hammond

Training and Development Leader, NALCO | An Ecolab Company

+44(0)1452 632 712

FLOOR MARKINGS & SIGNAGE



COMPUTER PROTECTION

DESIGNED TO WITHSTAND INDUSTRIAL ENVIRONMENTS

COMPACT CABINETS TO STOP PCS BECOMING DAMAGED OR TAMPERED WITH ON THE SHOP FLOOR. SUITABLE FOR ALL ENVIRONMENTS

- > Robust stations designed to withstand harsh work environments
- > Lockable cupboards provide controlled access to hardware

Accessories:

- > Wheels with brakes
- Magnetic whiteboard for display of information or procedures
- > Perspex doors to ensure 5S process can be monitored and maintained easily

INSPECTION WORKSTATIONS BENCHES DESIGNED TO ADAPT TO YOUR WORK PROCESS, WITH OPTIONAL

ACCESSORIES FOR ENHANCED USABILITY

Accessories:

- > Wheels with brakes
- Magnetic board for displaying information
- > Perspex doors to help manage 5S
- > Rail for bins
- > Cupboards
- > 5S Drawers
- Magnetic accessories including display frames of all sizes







QUALITY POINTS



LEAN **APPROACHES**

IMPLEMENTING A LEAN PROJECT?

SYSTEMS SPECIFICALLY DESIGNED TO HELP IMPLEMENT LEAN PROCESSES SUCH AS 5S, TPM OR KANBAN.

Extensive Range of Products and Solutions:

- > Shadow boards
- > 5S workbenches
- Bespoke roller-racking
- FIFO systems

- Mobile loading systems
- Cleaning stations
- Visual performance indicators

MAGNETIC WHITEBOARDS, **ACCESSORIES AND SIGNAGE**

Magnetic Whiteboards

- > Stand-alone
- > Wall-mounted
- Space-saving designs
- > Communication areas





VISUAL COMMUNICATION

Magnetic Accessories

- Display frames
- > Clipboards
- Magnetic visual indicators

Signage

- > Safety procedures and visual reminders
- > Standardised colour schemes



WORKFLOW **SOLUTIONS**

WORKSTATIONS, CONVEYOR BELTS AND RACKING SYSTEMS

CREATED ESPECIALLY TO SUIT YOUR REQUIREMENTS FOR SIZE, SPACE AND USAGE

- Cabinets
- Conveyors

Machine Frames

Machine Guarding

Partitions

Storage Systems

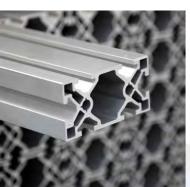
- Trolleys
 - Work Benches

MATTING AND MARKINGS FOR INDUSTRIAL ENVIRONMENTS

REDUCE IMPACT OF STANDING WITH ANTI-FATIGUE MATTING. CLEARLY DEFINE WALKWAYS AND SPECIFIC AREAS WITH OUR INDUSTRIAL FLOOR ADHESIVE RANGE.

Durable Solutions:

- > Matting made to any size
- Multiple colours
- > Options to cover and contain cables
- > Personalise with logos or messages









ANTI-FATIGUE MATTING, **FLOOR MARKINGS AND SIGNAGE**

- > Durable floor tape for heavy industrial environments
- Safety markings and signs
- Sensor lit signs

TRAINING **SOLUTIONS**

TRAINING GAMES AND KITS

SOLUTIONS FOR INTRODUCING THE IMPLEMENTATION AND BENEFITS OF LEAN PROJECTS TO STAFF

Training Games:

- > Have fun and encourage people to learn through experience
- > Make plans together as a team to implement your projects
- > Get the whole team on-board

Training Kits:

- > These kits are designed to help you start your lean strategies
- > Introducing processes on a small level to the team and then create a more standardised procedure

LEAN MANUFACTURING TECHNIQUES AND IMPLEMENTATION

SEE OUR SOLUTIONS IN ACTION

Attend our Symposium

Have a go at the games yourself to learn more about our lean solutions and how they could help you. To book your place please contact us.











UTILISE OUR LEAN PRODUCT RANGE TO TRAIN STAFF, OR USE THE OPEN SPACE FOR MEETINGS OR TRAINING, OPTIONAL CATERING AVAILABLE

Book Our Space

"The space & service levels offered by The Sempre Group needed for us to run our corporate Lean training programme are fantastic. There is enough room to run a factory simulation and deliver classroom style learning to our 26+ delegates. The staff are very helpful, professional and nothing is too much effort.

BOO LML.C.

SYMPOSIUM

HIRE OUR SPACE

The facilities are comprehensive and flexible allowing the use of several breakout rooms. The 3 times we have used the space our delegates have only had positive comments to make about the venue. Value for money is important when running a course on this scale, compared with other local venues The Sempre Group are competitive.

Gavin Bellizzi | Cl Manager | Darchem Engineering Ltd | Esterline Engineered Materials



CONTACT US

THE LODGE, 37 BARNETT WAY BARNWOOD GLOUCESTER GL4 3RT sales@thesempregroup.com service@thesempregroup.com accounts@thesempregroup.com +44(0)1452 632712

Follow us on: in 🔽 🖸

Sign up for our Newsletter for updates on our latest offers and events.

TheSempreGroup.com







ISO 9001



Version2_09_2019

